

## Resin Hard Tough

	Exposure Time (s)	Bottom Exposure Time (s)	Layer Height (mm)	Bottom Layer Height (mm)	Lift Distance(mm)	Bottom Lift Distance(mm)	Retract Distance(mm)	Bottom Retract Distance(mm)	Lift Speed(mm/min)	Bottom Lift Speed(mm/min)	Retract Speed(mm/min)	Bottom Retract Speed(mm/min)
ELEGOO Saturn	3,5	40	0,05	5	7	7	7	7	70	70	210	210
ELEGOO Mars 2 Pro	3,3	40	0,05	5	5	5	5	5	80	60	210	210
ANYCUBIC Photon Mono X	1,2	35	0,05	6	8	8	8	8	180	180	240	240
ANYCUBIC Photon Mono 4K	3,8	45	0,05	6	6	/	6	/	240	/	360	/
ANYCUBIC Photon Mono SE	3	35	0,05	6	6	6	6	6	240	240	240	240
VOXELAB Proxima 8.9	2,8	35	0,05	5	8	8	8	8	60	60	150	150
PHROZEN Sonic Mighty 4K	3,5	35	0,05	6	8	8	8	8	60	60	150	150
CREALITY HALOT ONE			0,05	10	6	/	6	/	60	/	60	/
CREALITY LD006	2	30	0,05	5	7	7	7	7	70	70	150	150